



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3847-1
Job Sheet 168905



Part No: D3847-1

Job Qty: 40 ea

Part Name: Wearpad



Part Weight: 0 lbs

Job Created: 11/24/17

Due Date: 12/8/17

Type: SOLD

Ship Via:

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Mario Poulin

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		12/7/17	0.00	0.00	Start Up Waterjet		SE
100	Waterjet	40 pcs		12/7/17	0.00	2.51	Waterjet1		SC
110	QC	40 pcs		12/7/17	0.00	0.00	QC2		SC DAS
120	QC	40 pcs		12/7/17	0.00	0.00	QC8		38
130	Brake NC	40 pcs		12/7/17	0.32	0.76	Brake NC 1		DAS 88 38
140	QC	40 pcs		12/7/17	0.00	0.00	QC5		38
150	Autoweld 1	40 pcs		12/7/17	0.00	3.07	Automated welding		38
160	QC	40 pcs		12/7/17	0.00	0.00	QC5		PD 17-12-21
170	QC	40 pcs		12/7/17	0.00	0.00	QC10		PD 17-12-21
193	HandFinish	40 pcs		12/8/17	0.00	1.12	HandFinish4		AA DEC 22 2017
196	QC	40 pcs		12/8/17	0.00	0.00	QC3		DEB 17/12/27
200	Packaging	40 pcs		12/8/17	0.00	0.00	Packaging3		DEB 17/12/27
210	QC21-SA	40 Ea		12/8/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3847

Descriptions: 130 - Form as per dwg

150 - Weld hardcoat as per dwg A/R 8259 Batch: 138629

193 - APPLY TEXTURE COATING ON TOP CONCAVE SURFACE AS PER DWG 138705

200 - LOCATION : FG001

Job Allocations

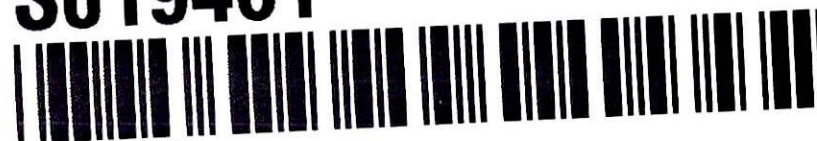
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	5	130	0	0

Part Specifications

Specifications could not be found.

Plex 11/24/17 12:50 PM dart.poulin.mario

DART
AEROSPACE
S019461



Wearpad

PART NO: D3847 - 1
Revision:
Operation: Start up Operation
Change No:

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Mfg Date: 12/10/17
Job No: 168905

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	09.09.21	New Issue	KJ	
B	15.07.23	Dwg Rev updated	KJ	
C	16.04.15	Dwg Rev updated	KJ	